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## Sub-Contract Machining Capabilities



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### Milling Capabilities

(All measurements in mm)

SMX 3000 Turret Mill (2 Axis)	L: 780	W: 410	H: 406	1 Station
SM 3500 Bed Mill (3axis)	L:770	W: 500	H: 500	1 Station
XYZ Mini-Mill 560 CNC (4axis)	L: 560	W: 400	H: 500	12 Station
XYZ Mini-Mill 560 CNC (4axis)	L: 560	W: 400	H: 500	12 Station
XYZ 1020 VMC CNC (4 axis)	L:1020	W:520	H: 546	24 Station
XYZ 1020 VMC CNC (4 axis)	L:1020	W:520	H: 546	24 Station
XYZ 2010 XL VMC CNC (4axis)	L: 2000	W: 1000	H: 800	30 Station

### Turning Capabilities

(All measurements in mm, B = Spindle bore  $\phi$ , S = Swing)

XYZ Trainer	L: 1000	S: 330	B: 36	1 Station
XYZ Proturn SLX 355 Assisted CNC	L: 1000	S: 360	B: 52	1 Station
XYZ Proturn SLX 355 Assisted CNC	L: 1000	S: 360	B: 52	1 Station
XYZ VL 425 Assisted CNC	L: 2000	S: 480	B: 80	1 Station
XYZ SLX 425 Assisted CNC	L: 1250	S: 480	B: 80	1 Station
XYZ TC250 Full CNC	L: 700	S: 250	B: 76	12 Station
XYZ XL 1100	L: 2000	S: 1100	B: 160	4 Station

\*All machining capabilities can be supported and combined with our bespoke metalwork and fabrication department.



**XYZ**  
Machine Tools





## Machine shop General Information

### Typical Materials:

Mild Steel, Cast Steel, Cast Iron, Stainless Steel (all grades), Plastics, Bronzes, Aluminium-Bronze, Phosphor Bronze, Inconel, Hasteloy-Monel, Zirconium etc...

### Facilities available:

Small, Medium and large batch work. Offline programming, CAD-CAM and 2D/3D Solidworks in-house. Threadmilling, Boring, Backboring, Spotfacing, Single and Multistart threading, LH/RH internal and external threading. All measuring equipment externally collaborated.

### Typical valve-industry work undertaken:

Globes, Gates, Butterflies, Balls, Swing valves, Bodies, Bonnets, Glands, Stems, Seats & Discs, Ancillary components etc...

### Typical OEM work undertaken:

Mould making, Automation components, Cams, Depositing heads, Rollers, Machine frames, Tooling plates, Base plates, Sub-assemblies, Food-Grade components, check jigs etc...

### Why D&D?

- High Investment in both staff, machinery and facilities.
- Combination of Machining, Fabrication, assembly and Design capabilities available in-house, reducing the amount of sub-contractors required.
- Specialist experience in many sectors including Food, Oil & Gas & OEM's.
- We are an extension of your engineering team, transferring knowledge, reducing costs and have a customer centric approach to communication.
- **ISO-9001: 2015 accreditation to be complete by end of 2015.**

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